

## EFFECT OF HYDROCOLLOIDS AT DIFFERENT CONCENTRATIONS ON THE PHYSICOCHEMICAL PROPERTIES AND PARTICLE SIZE DISTRIBUTION OF WHITE CHOCOLATE GANACHE

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Malaysian Cocoa J. 14: 173-183 (2022)

**ABSTRACT** - The effect of the addition of hydrocolloids (carrageenan, pectin, and xanthan gum) at different concentrations (0.1%, 0.3%, and 0.5%) on the chemical properties (pH, moisture content, water activity, and total soluble solid), emulsion stability, viscosity (consistency and flow behavior index) and the particle size distribution of white chocolate ganache was investigated. The white chocolate ganache without adding any hydrocolloids was used as a control. The addition of hydrocolloids does not affect on the pH and total soluble solid of white chocolate ganache compared to control. However, depending on the concentrations used, hydrocolloids lower the moisture content and water activity of white chocolate ganache and effectively enhance their emulsion stability (98%-99%). White chocolate ganache added with hydrocolloids became significantly thicker and less Newtonian than the control. A low concentration of carrageenan and pectin had a desirable majority particle size (below 30  $\mu\text{m}$ ) of white chocolate ganache. Apart from that, a large particle size of white chocolate ganache (70  $\mu\text{m}$ -115.0  $\mu\text{m}$ ) was obtained by adding xanthan gum from the lowest to the highest concentrations. The results suggested that the addition of carrageenan at a low concentration (0.1%) is the most effective to improve the chemical, emulsion stability, viscosity, and particle size distribution of white chocolate ganache.

**Key words:** White chocolate ganache, hydrocolloids, chemical, emulsion stability, viscosity and particle size distribution.

### INTRODUCTION

Ganache is commonly used as a filling for truffles and praline chocolates, glazes, or pastry (McGill and Hartel, 2018). Butter or sugar also can be incorporated into the ganache recipe to obtain different textures (Merachli *et al.*, 2021). Ganache is a mixture of chocolate and dairy milk, usually cream. Ganache is considered an emulsion due to the complex mix of at least two immiscible liquids (aqueous and fat phases formed between cream and chocolate) in which the droplets of one phase are dispersed in another phase (Saglio *et al.*, 2018). Once formed under mechanical shear, emulsions are stabilized by adding hydrocolloid to prevent instabilities such as Ostwald ripening (the growth of large oil droplets by the uptake of small oil molecules in the aqueous system), phase separation, aggregation, and coalescence (Costa *et al.*, 2019; McClements, 2007).

Generally, hydrocolloids can act as emulsifying agents and emulsion stabilizing agents in food products (Dickinson, 2009). Several hydrocolloids such as carrageenan, xanthan gum and, pectin were incorporated into the dairy products (acidified milk, cheese, ice cream, and yogurt) by interacting with

proteins, particularly casein micelles from milk-based ingredients and polysaccharide chains (hydrocolloid) to improve their physical, rheology, stability, and sensory properties (Yousefi and Jafari, 2019). The addition of hydrocolloids at appropriate concentrations improved the rheological and textural characteristics of chocolates (Aidoo *et al.*, 2014; Syafiq *et al.*, 2014; Amir *et al.*, 2013) and chocolate-based confections (Bascuas *et al.*, 2021; Sikora *et al.*, 2003) and beverages (Godoi *et al.*, 2021; da Silva *et al.*, 2017). Although ganache is a popular confection produced for over 150 years, very little scientific research has been published about the roles of hydrocolloids in the chemical and physical properties of chocolate ganache systems. The existing literature touches on incorporating hydrocolloids in the rheological behaviors (flow and consistency index) of reduced-fat chocolate fillings using skimmed milk (Dias *et al.*, 2017; Dias *et al.*, 2015). However, none focuses on the water activity and physical characterization in terms of stability and particle size distribution of white chocolate ganache added with selected hydrocolloids. The aim of this study was to evaluate the influence of different food hydrocolloids (carrageenan, pectin, and xanthan gum) at different concentrations (0.1%, 0.3%, and 0.5%) on the physicochemical properties (pH,

moisture, water activity, total soluble solid, emulsion stability, and viscosity) and particle size distribution of white chocolate ganache.

**MATERIALS AND METHODS**

**Materials**

White chocolate couverture pellets (Callebaut), unsalted cow butter and whipped cream (Anchor), inverted sugar (Trimoline) and hydrocolloids (carrageenan, pectin and xanthan gum) were purchased from Bake with Yen, Nilai, Negeri Sembilan, Malaysia.

**Preparation of white chocolate ganache incorporated with different hydrocolloids**

The formulation of white chocolate ganache incorporated with different hydrocolloids was

developed according to Saglio *et al.* (2018) and Dias *et al.* (2018) with a few modifications. The formulations are presented in Table 1. The preparation of white chocolate ganache started with heating up the inverted sugar and whipped cream to 80°C by using a hot plate. After reaching 80°C, white chocolate was poured into the hot cream mixtures. Then, butter was added to the white chocolate-cream mixtures. Finally, each hydrocolloid was added into the white chocolate emulsion mixtures and mixed well (Sahin and Ozdemir, 2004). The emulsion system added with hydrocolloids (except control formulation) was homogenized with IKA T25 digital homogenizer (Ultra Turrax, Germany) at 11500 rpm for 30 s. Finally, white chocolate ganache was poured into the plastic container and stored in the chiller (4°C-5°C) for physicochemical and particle size distribution analysis.

Table 1: Formulations of white chocolate ganache incorporated with hydrocolloids at different concentrations

Ingredients (g)	Carrageenan (%)				Pectin (%)			Xanthan gum (%)		
	Control	A	B	C	D	E	F	G	H	I
White chocolate	49.0	49.0	49.0	49.0	49.0	49.0	49.0	49.0	49.0	49.0
Whipped cream	35.0	34.9	34.7	34.5	34.9	34.7	34.5	34.9	34.7	34.5
Unsalted cow butter	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0
Inverted sugar	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0
Hydrocolloid	-	0.1	0.3	0.5	0.1	0.3	0.5	0.1	0.3	0.5

**Moisture content**

Moisture content was analyzed according to the Finished Cocoa Products Analysis (Malaysian Cocoa Board, 2010) with modification by increasing the drying time. The moisture content of white chocolate ganache was calculated according to the equation:

$$\text{Moisture content (\%)} = (W_2 - W_3) / (W_2 - W_1) \times 100.$$

Where: W<sub>1</sub> represents the weight of moisture dish (g), W<sub>2</sub> represents the weight of white chocolate ganache and moisture dish (g) before drying, and W<sub>3</sub> represents the measured weight of dried white chocolate ganache and moisture dish (g) after drying.

**pH**

The pH of the ganache sample was measured according to the Manual of Finished Cocoa Products Analysis (Malaysian Cocoa Board, 2010). The pH of

the sample was measured using calibrated pH meter (Eutech Instruments pH 2700).

**Total soluble solid**

Approximately 5 g of white chocolate ganache was mixed with 10 ml of water to determine the total soluble solid, measured as °Brix (Kim *et al.*, 2017). The diluted and filtered white chocolate ganache samples were measured six times using a refractometer (Aichose, China) at 20°C.

**Water activity**

Water activity (a<sub>w</sub>) of white chocolate ganache was measured at 25°C using a water activity meter (Aqualab, USA). The measurement for each white chocolate sample was taken three times (Saglio *et al.*, 2018).

### **Emulsion stability**

The emulsion stability of white chocolate ganache samples was observed based on the methods described by Hosseini *et al.* (2015). The sample was melted at 50°C for 20 min before observation. Ganache samples (approximately 30 g) were centrifuged at 2000 rpm for 10 min at 25°C using a refrigerated microcentrifuge (Eppendorf AG, Hamburg, Germany), and the supernatant (fat phase) was separated carefully. After the centrifugation, the samples were weighed. The following equation was used for the calculation of the emulsion stability:

$$ES(\%) = \frac{E1}{E0} \times 100,$$

where E0 and E1 are the weights before and after the centrifugation of the white chocolate ganache, respectively.

### **Viscosity**

The viscosity properties (consistency index and flow behavior index) of white chocolate ganache added with different hydrocolloids were carried out by a HADV-II+Pro viscometer (Brookfield, USA) according to Dias *et al.* (2017; 2015). The equipment was operated at room temperature (20°C). The viscosity readings were measured in quintuplicate (n=5). The consistency index and flow behavior index of white chocolate ganache samples were evaluated according to the rheological model of Ostwald, also referred to as the Power-law model to obtain the flow curves (Dias *et al.*, 2017; Dias *et al.*, 2015).

### **Particle size distribution**

The particle size distribution of white chocolate ganache incorporated with different hydrocolloids was analyzed using a Mastersizer 3000 laser particle size analyzer (Malvern Instruments Ltd., Malvern, England) equipped with a dispersion unit controller

and sample dispersion unit according to the method described by Ramli and Ying (2011). Ganache sample (0.2 g) was dispersed in a beaker filled with 20 ml of distilled water. The sample was diluted 100-fold with distilled water before measurement. A diluted ganache sample was added slowly into the sample dispersion unit containing distilled water at ambient temperature until an obscuration of 15% was attained. The unit stirred at 3000 rpm to maintain the dispersion throughout the measurements. Software (Malvern MasterSizer Micro) was used to quantify the majority particle size diameter (D90), mean particle volume (D50), and the smallest particle size (D10) of white chocolate ganache (Malvern-Panalytical, 2013). The particle size diameter was reported in µm.

### **Statistical analysis**

All experimental results were conducted in triplicate and expressed as mean ± standard deviation. The statistical analyses were carried out using SAS (Statistical Analytical System) software version 9.1. Data were analyzed by an analysis of variance (ANOVA) at a 95% confidence level to find any significant difference (p < 0.05) between the sample means.

## **RESULTS AND DISCUSSIONS**

### **Chemical properties of white chocolate ganache added with different hydrocolloids**

The chemical properties (pH, moisture, water activity, and total soluble solid) of white chocolate ganache added with different types and concentrations of hydrocolloids and control (white chocolate ganache without hydrocolloids) are shown in Table 2. One-way ANOVAs found insignificant differences (p > 0.05) between the means for pH and °Brix for all white chocolate ganache samples.

Table 2: Chemical properties of white chocolate ganache incorporated with different types and concentrations of hydrocolloids

Hydrocolloid	Concentration (%)	pH	Moisture (%)	Water activity (a <sub>w</sub> )	Total soluble solid (°Brix)
Control	0	6.71 ± 0.01 <sup>a</sup>	20.13 ± 0.09 <sup>b</sup>	0.73 ± 0.00 <sup>a</sup>	69.00 ± 0.71 <sup>a</sup>
Carrageenan	0.1	6.70 ± 0.00 <sup>a</sup>	19.22 ± 0.14 <sup>d</sup>	0.71 ± 0.00 <sup>c</sup>	69.00 ± 0.71 <sup>ab</sup>
	0.3	6.71 ± 0.01 <sup>a</sup>	19.87 ± 0.07 <sup>c</sup>	0.72 ± 0.00 <sup>b</sup>	68.00 ± 0.00 <sup>a</sup>
	0.5	6.71 ± 0.00 <sup>a</sup>	20.92 ± 0.04 <sup>a</sup>	0.73 ± 0.00 <sup>a</sup>	68.00 ± 0.00 <sup>ab</sup>
Pectin	0.1	6.71 ± 0.00 <sup>a</sup>	18.96 ± 0.11 <sup>d</sup>	0.70 ± 0.00 <sup>d</sup>	68.50 ± 0.71 <sup>ab</sup>
	0.3	6.71 ± 0.00 <sup>a</sup>	18.35 ± 0.23 <sup>e</sup>	0.71 ± 0.00 <sup>c</sup>	68.50 ± 0.71 <sup>ab</sup>
	0.5	6.72 ± 0.02 <sup>a</sup>	17.94 ± 0.11 <sup>f</sup>	0.73 ± 0.00 <sup>a</sup>	68.50 ± 0.71 <sup>ab</sup>
Xanthan gum	0.1	6.71 ± 0.01 <sup>a</sup>	17.32 ± 0.29 <sup>g</sup>	0.70 ± 0.00 <sup>d</sup>	68.50 ± 0.71 <sup>ab</sup>
	0.3	6.71 ± 0.01 <sup>a</sup>	17.97 ± 0.11 <sup>f</sup>	0.71 ± 0.00 <sup>c</sup>	69.00 ± 1.41 <sup>ab</sup>
	0.5	6.70 ± 0.00 <sup>a</sup>	20.36 ± 0.14 <sup>b</sup>	0.74 ± 0.01 <sup>a</sup>	68.50 ± 0.71 <sup>ab</sup>

<sup>a-c</sup> Mean values with similar superscript letters within the column are not significantly different (p > 0.05)

Results showed that adding hydrocolloids at different types and concentrations did not affect the pH and total soluble solid of white chocolate ganache. The present study found that the pH values (6.7-6.72) of white chocolate ganache samples are higher than the previous works by Dias *et al.* (2015; 2017; 2018) in reduced-fat and cream-based white chocolate fillings (pH ranged between 5.83-6.4) added with various types and concentrations of hydrocolloids (carrageenan, CMC, pectin, alginate, and xanthan gum), might be influenced by different ingredients (dairy milk, sugar, and butter) used in the ganache formulation. Janhøj *et al.* (2008) reported that the steric repulsive forces were stabilized between the positively charged casein micelles (pH 6.7 close to neutral pH) in the acidified milk drinks with negatively charged hydrocolloids. Furthermore, pectin, carrageenan, and xanthan gum are stable in acidic food applications to enhance the physical properties by producing the gel-like textural of the products (Galanakis, 2021; Baines and Seal, 2012). Meanwhile, all white chocolate ganache samples had similar (p > 0.05) total soluble solid (ranged between 69-68 °Brix). Total soluble solid (TSS) is related to the total solids mainly consisting of sugar (sucrose, fructose, and glucose) as well as other

soluble solids like hydrocolloids and minerals (Magwaza and Opara, 2015). Sugar content higher than 65 °Brix inhibits microbial growth with intermediate levels of water activity during storage at room temperature (Miquelimi *et al.*, 2011). It indicated that all white chocolate samples (with or without hydrocolloids) might have good shelf-life stability when stored at ambient temperature.

The moisture content of white chocolate ganache without hydrocolloid is 20.13%. Table 2 shows the moisture content (ranged from 17.32% to 19.87%) of white chocolate ganache added with carrageenan and xanthan gum at the maximum level of 0.3% are significantly lower (p < 0.05) than the control. However, the concentration of both hydrocolloids at 0.5% increased significantly (p < 0.05) the moisture content of white chocolate ganache compared to control. Calle *et al.* (2020) reported that the addition of xanthan gum (0.21%) increased the moisture content of gluten-free bread significantly compared to bread samples without hydrocolloid due to the high-water binding ability by hydrocolloid to retain water molecules. Meanwhile, the moisture content (from 18.96% to 17.94%) of white chocolate

ganache decreased with the addition of pectin (from 0.1% to 0.5%) due to the increased amount of solid fraction from pectin thus, dehydration of total moisture occurs (Javanmard *et al.*, 2012). Overall, the moisture content of all white chocolate ganache samples (with or without the addition of hydrocolloid) obtained are inside the optimal range of moisture content (approximately 16%-25%) for the emulsion-based fillings like ganache (Wybauw and Croes, 2010).

Meanwhile, the water activity ( $a_w$ ) of white chocolate ganache added with hydrocolloids increased (from 0.7 to 0.74) at different concentrations (from 0.1% to 0.5%), as shown in Table 2. Results showed that white chocolate ganache added with 0.5% hydrocolloids (pectin, carrageenan, and xanthan gum) contained the highest  $a_w$  ( $p < 0.05$ ) compared to lower concentrations (0.1% and 0.3%). However, the  $a_w$  of the control sample is similar ( $p > 0.05$ ) with the values obtained by white chocolate ganache added with 0.5% hydrocolloids. A similar finding by Yeganehzad *et al.* (2020) reported that  $a_w$  of fruit snack-based chocolate core coated with pectin ( $a_w$  from 0.42 to 0.53) and Persian gum ( $a_w$  from 0.43 to 0.53) increased at different concentrations (pectin: from 0.25% to 0.39% & Persian gum: from 1.5% to 2.0%). However, in this study, all white chocolate ganache samples had lower water activity values than other previous works for similar ganache products (Saglio *et al.*, 2018 & Dias *et al.*, 2018) within the range between 0.85 and 0.93. Dias *et al.* (2018) reported that high  $a_w$  over 0.8 contributed to the crack on the chocolate fillings, which causes a moisture loss during storage due to the interaction between the soluble solids and water. However, our observed values ( $a_w$  ranged between 0.7-0.74) are below those reported by Dias *et al.* (2018), which indicated that white chocolate ganache added with different hydrocolloids might be stable from moisture loss during storage based on the results of emulsion stability. The incorporation of hydrocolloids into chocolate products can prevent water and fat migration

as well as microbial contamination (Gounga *et al.*, 2008). It can be concluded that hydrocolloids had a significant effect on the moisture content and water activity of white chocolate ganache, but their effect depended on the concentration of hydrocolloids.

#### **Physical properties of white chocolate ganache added with different hydrocolloids**

The physical properties (emulsion stability and viscosity) of white chocolate ganache added with different types and concentrations of hydrocolloids and control (white chocolate ganache without hydrocolloids) are shown in Table 3.

Different types and concentrations of hydrocolloids significantly increased ( $p < 0.05$ ) the emulsion stability (above 98%) of the white chocolate ganache compared to control (75.97%), as shown in Table 3. Pectin, xanthan gum, and carrageenan are commonly used hydrocolloids to improve the physical stability in the different types of emulsion systems (rice bran oil-in-water emulsion, walnut-protein/xanthan gum mixtures, and whey protein isolate-based emulsion) (Matsuyama *et al.*, 2021; Cai *et al.*, 2018; Piriya-prasarth *et al.*, 2016) and low-fat yogurt (Nguyen *et al.*, 2017). Results showed that white chocolate ganache added with carrageenan and pectin at the concentrations of 0.1% and 0.3% obtained the highest emulsion stability ( $p < 0.5$ ) among all samples studied. However, the highest concentration (0.5%) of pectin and xanthan gum significantly lower ( $p < 0.05$ ) the emulsion stability of the white chocolate ganache than smaller concentrations (0.1% and 0.3%). Meanwhile, higher concentrations of xanthan gum (from 0.1% to 0.5%) decreased the emulsion stability of white chocolate ganache.

Table 3: Emulsion stability and viscosity properties of white chocolate ganache incorporated with different types and concentrations of hydrocolloids

Hydrocolloid	Concentration (%)	Emulsion stability (%)	Consistency K (Pa.s <sup>n</sup> )	Flow behaviour index (n)
Control	0	75.97 ± 0.36 <sup>e</sup>	51.34 ± 3.49 <sup>h</sup>	0.72 ± 0.06 <sup>a</sup>
Carrageenan	0.1	99.46 ± 0.4 <sup>a</sup>	65.35 ± 1.24 <sup>g</sup>	0.55 ± 0.05 <sup>b</sup>
	0.3	99.92 ± 0.06 <sup>a</sup>	74.60 ± 3.2 <sup>f</sup>	0.39 ± 0.04 <sup>c</sup>
	0.5	98.9 ± 0.00 <sup>b</sup>	82.64 ± 11.49 <sup>e</sup>	0.30 ± 0.00 <sup>d</sup>
Pectin	0.1	99.46 ± 0.18 <sup>a</sup>	82.09 ± 8.54 <sup>e</sup>	0.36 ± 0.05 <sup>d</sup>
	0.3	99.77 ± 0.08 <sup>a</sup>	106.88 ± 7.02 <sup>d</sup>	0.20 ± 0.02 <sup>e</sup>
	0.5	98.97 ± 0.14 <sup>c</sup>	151.21 ± 25.45 <sup>c</sup>	0.15 ± 0.03 <sup>f</sup>
Xanthan gum	0.1	98.95 ± 0.06 <sup>bc</sup>	159.37 ± 25.12 <sup>c</sup>	0.16 ± 0.04 <sup>f</sup>
	0.3	98.56 ± 0.49 <sup>cd</sup>	239.43 ± 14.42 <sup>b</sup>	0.01 ± 0.08 <sup>g</sup>
	0.5	98.10 ± 0.1 <sup>d</sup>	375.73 ± 15.5 <sup>a</sup>	0.02 ± 0.01 <sup>g</sup>

<sup>a-c</sup> Mean values with similar superscript letters within the column are not significantly different (p > 0.05)

It can be suggested that the addition of the appropriate amount of hydrocolloids could stabilize the oil-in-water emulsion system mainly contributed by the interactions between the positively charged protein (to absorb oil droplets) with the negatively charged polysaccharide (hydrocolloid) that can form a compact interfacial layer (Liu *et al.*, 2016; Piriya-prasarth *et al.*, 2016). Furthermore, excess hydrocolloid concentration might lead to the highly porous and shrinkage of the casein network that forms sedimentation (Sanchez *et al.*, 2000). Therefore, low concentrations at 0.1% and 0.3% of hydrocolloids improved the emulsion stability of white chocolate ganache.

According to the Power Law model, Table 3 represents the consistency (K) and flow behavior index (n) of white chocolate ganache added with different hydrocolloids and control. The control sample exhibited a rheological performance close to Newtonian fluid (n=0.72) and consistency (K=51.34 Pa.s<sup>n</sup>). However, white chocolate ganache added with hydrocolloids became significantly thicker (ranged between K=65.35 Pa.s<sup>n</sup>-375.73 Pa.s<sup>n</sup>) and less Newtonian (ranged between n=0.55-0.02) than the control sample. Furthermore, white chocolate ganache

added with hydrocolloids presented shear-thinning fluid behavior or pseudo-plasticity (Fagbenle *et al.*, 2020). Previous authors reported similar results on the chocolate products added with different hydrocolloids like low-fat chocolate fillings (Dias *et al.*, 2015 and 2017), cocoa syrup (Sikora *et al.*, 2003), and chocolate milk beverages (Godoi *et al.*, 2021; Zhu *et al.*, 2020; Kabirian *et al.*, 2015; Eduardo *et al.*, 2014). Based on the results, the consistency of white chocolate ganache increased significantly (p < 0.05) with higher concentrations of each hydrocolloid (from 0.1% to 0.5%). At a similar range of concentrations, the flow behavior index of white chocolate ganache decreased gradually (p < 0.05), thereby increasing the viscosity. The overall increase in the viscosity of white chocolate ganache added with hydrocolloids are due to the reaction with calcium ions from milk-based ingredients used in the formulation to form a stronger emulsion network with hydrocolloids (Phillips and Williams, 2009; Yanes *et al.*, 2002a). In addition, the bound water agglomerated with sugar particles to form a grainy texture, thus increasing the resistance to flow or thickening of the sample (Afoakwa *et al.*, 2007; Abbasi and Rahimi, 2006). Phillips and Williams (2000) stated that the emulsion system incorporated with

hydrocolloids exhibits thickening properties above excess concentration, showing a non-Newtonian fluid behavior. The addition of xanthan gum at different concentrations showed the highest increase ( $p < 0.05$ ) on the viscosity of white chocolate ganache, followed by pectin and carrageenan. However, xanthan gum enhanced the flocculation of oil droplets to form a three-dimensional network, fast creaming and entangled with itself (Galanakis, 2021; McClements, 2000). Based on the result, white chocolate ganache added with xanthan gum (0.3%-0.5%) observed an almost zero Newtonian fluid due to the depletion flocculation mechanism in the emulsion system. Bai *et al.* (2017) reported that a high concentration of pectin

added in beverage emulsions is vulnerable to depletion flocculation. Therefore, carrageenan is the most suitable hydrocolloid to improve the viscosity of the white chocolate ganache.

**Particle size distribution of white chocolate ganache added with different hydrocolloids**

The particle size of the white chocolate ganache added with different hydrocolloids was characterized as shown in Table 4. The addition of hydrocolloids increased significantly ( $p < 0.05$ ) the majority particle size diameter (D90), mean particle volume (D50), and the smallest particle size (D10) of white chocolate ganache compared to control.

Table 4: Particle size distribution of white chocolate ganache incorporated with different types and concentrations of hydrocolloids

Hydrocolloid	Concentration (%)	D10 (µm)	D50 (µm)	D90 (µm)
Control	0	1.13 ± 0.03 <sup>i</sup>	6.09 ± 0.06 <sup>g</sup>	15.07 ± 0.25 <sup>i</sup>
Carrageenan	0.1	1.28 ± 0.00 <sup>h</sup>	6.43 ± 0.12 <sup>f</sup>	16.13 ± 0.25 <sup>h</sup>
	0.3	3.84 ± 0.06 <sup>a</sup>	11.53 ± 0.06 <sup>d</sup>	25.87 ± 0.45 <sup>f</sup>
	0.5	3.18 ± 0.04 <sup>c</sup>	11.6 ± 0.1 <sup>d</sup>	29.27 ± 0.21 <sup>e</sup>
Pectin	0.1	2.95 ± 0.09 <sup>d</sup>	10.06 ± 0.12 <sup>de</sup>	22.27 ± 0.21 <sup>g</sup>
	0.3	1.94 ± 0.06 <sup>g</sup>	8.87 ± 0.17 <sup>e</sup>	30.33 ± 1.68 <sup>e</sup>
	0.5	2.34 ± 0.06 <sup>f</sup>	11.37 ± 0.12 <sup>d</sup>	38.63 ± 0.32 <sup>d</sup>
Xanthan gum	0.1	3.01 ± 0.21 <sup>cd</sup>	14.1 ± 1.4 <sup>c</sup>	73.6 ± 0.44 <sup>c</sup>
	0.3	3.61 ± 0.12 <sup>b</sup>	21.07 ± 2.17 <sup>b</sup>	78.47 ± 1.16 <sup>b</sup>
	0.5	2.65 ± 0.15 <sup>e</sup>	24.47 ± 2.29 <sup>a</sup>	115.00 ± 0.25 <sup>a</sup>

<sup>a-c</sup> Mean values with similar superscript letters within the column are not significantly different ( $p > 0.05$ )

A previous study by Godoi *et al.* (2021) also showed that protein-based hydrocolloids (gelatine, collagen hydrolysate, and microparticulated whey) increase the particle sizes (up to 40 µm) of low-fat chocolate-flavored milk compared to the control sample without the addition of hydrocolloids. The particle size distribution is one of chocolate's main physical and rheological properties (Barišić *et al.*, 2021; Yeganehzad *et al.*, 2020). Results showed that the majority particle size (D90) of control, white

chocolate ganache added with carrageenan (0.1%-0.5%) and pectin (0.1%) were lower than 30 µm. Bisig (2011) and Beckett (2009) stated that the desired particle size for chocolate products is approximately 17-30 µm which is toward the pleasant mouth feeling (Ziegler *et al.*, 2001). However, a larger particle size diameter than 30 µm has a gritty texture, indicating a low quality of chocolate (Bisig, 2011). In addition, the particle size of more than 35 µm contributed to a grainy or coarse in the mouth resulting in lower

sensory acceptability (Puleo *et al.*, 2020). Based on those previous studies, the addition of pectin (0.3%-0.5%) and xanthan gum (0.1%-0.5%) increased the majority size of the particles (more than 30  $\mu\text{m}$ ) in the white chocolate ganache. The addition of xanthan gum at different concentrations increased sharply ( $p < 0.05$ ) the majority particle size of white chocolate ganache (73.6  $\mu\text{m}$ -115.0  $\mu\text{m}$ ), giving the undesirable effect on the physical properties of the white chocolate ganache. These results are in good agreement with previous work by Pang *et al.* (2020) found that acid soymilk gel added with 0.1% xanthan gum obtained a higher particle size (more than 59  $\mu\text{m}$ ) than sample containing 0.1% carrageenan (42  $\mu\text{m}$ ), indicating better compatibility of soy proteins with carrageenan compared to xanthan gum. Therefore, the addition of carrageenan at all concentrations (0.1%-0.5%) obtained the particle size distribution of white chocolate ganache under 30  $\mu\text{m}$  compared to other hydrocolloids.

## CONCLUSIONS

Effect of hydrocolloids (carrageenan, pectin, and xanthan gum) at different concentrations (0.1%, 0.3%, and 0.5%) on the chemical (pH, total soluble solid, water activity, and moisture content), emulsion stability, viscosity (consistency and flow behavior index) and particle size distribution of white chocolate ganache have been examined. Results showed that the total soluble solid and pH of white chocolate ganache are not influenced by adding different types and concentrations of hydrocolloids. Meanwhile, the addition of pectin, carrageenan, and xanthan gum at a certain concentration (0.1%-0.3%) decreased the moisture content significantly and water activity of white chocolate ganache compared to the control sample without hydrocolloids. In the meantime, interactions between the negatively charged hydrocolloids with positively charged milk protein stabilize the emulsion system of white chocolate ganache by forming a compact interfacial layer. Regarding physical properties, white chocolate

ganache added with hydrocolloids became significantly thicker and less Newtonian than the control sample resulting from the reaction of calcium-ion with calcium-sensitive hydrocolloids to increase the resistance flow of the sample. On the other hand, carrageenan and pectin increased the majority particle size diameter of white chocolate ganache below 30  $\mu\text{m}$ . Furthermore, an increase in the concentration of xanthan gum showed a negative effect on the particle size of white chocolate ganache in the range of 70  $\mu\text{m}$ -115.0  $\mu\text{m}$ . It can be concluded that the addition of hydrocolloids at less than the concentration of 0.3% had better emulsion stability, lower moisture content and water activity, thicker and larger particle size distribution of white chocolate ganache than the control sample without hydrocolloids.

## ACKNOWLEDGEMENTS

The authors gratefully acknowledge the financial support from Chocolate Royale, Malaysian Cocoa Board and Projek Pembangunan RMK-12.

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